

CIGARETTE SPECIFICATION

CABARRUS COUNTY  
BASIC LIGHTS 100 REGULAR SP - NEW GRAPHICS  
BRAND CODE-06270 (STD)(NC)

EFFECTIVE DATE: 01/01/96  
STANDARD PRODUCTION  
NEW GRAPHICS

CIGARETTE LENGTH : 99.5 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 68.0 MM  
FILTER LENGTH : 31.5 MM  
TIPPING LENGTH : 36.000 MM  
TOTAL R.T.D. : 121 MM H2O  
DILUTION TARGET : 20.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M OK/WHT SGL PPT KC 265M2 12-597-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

GIGARETTE PAPER /USE UP: 27.00MM X 6700M 27CU/0.6%/100% WOOD 10-373-A  
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A  
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG6270 FILTER: B07033

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT  
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)  
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APPROVED BY: *Spence M. Buscic*

SUPERCEDES SPECIFICATION DATED: 5/08/95

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